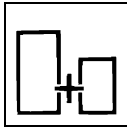
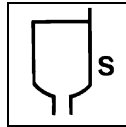


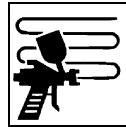
## 29184 - NITRON HIGH



1000 ml +  
700-800 ml



18" DIN 4  
at 20° C



Ø 1,4 mm  
4 Atm  
N. of coats: 3



Air drying at 20° C  
Handling: 1 h  
Through-dry: 24 h

### DESCRIPTION

High quality one-pack nitro-cellulose lacquer.

### USE

For high quality nitro-finishes.

### CHARACTERISTICS

- Very easy to apply
- Very quick drying
- Good elasticity
- Good spreading rate
- Excellent appearance
- Good polishability

### SUBSTRATE PREPARATION

The product may be applied both to nitro-combi and to polyurethane fillers of LECHLER range (ISOFILLER – HI-BUILD FILLER) and to any old paintings in good condition.

### APPLICATION

Spray application.

#### Mixing ratio:

NITRON HIGH (lacquer)  
00825 DILUENTE UNIVERSALE (thinner) or  
00551 LECHLEROID DILUENTE SOPRAFF. (thinner)

#### by weight and by volume

1000 parts  
700-800 parts

Spray viscosity at 20°C: 18" DIN 4

Ø Air cap: 1.4 mm

Air pressure: 4 bar

Number of coats: 1 light coat + 2 cross coats

Flash-off between coats: 5 to 10 min. at 20 °C

Film thickness: 25 - 35 µ

Theoretical coverage: 1 l mixture: 6 m<sup>2</sup> at 25 µ

1 kg mixture: 5.5 m<sup>2</sup> at 25 µ

V.O.C. of the product ready for use: ~ 750 g/l



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## **DRYING TIME**

### **Air drying at 20°C**

Dust-free: 15-20 min.

Handling: 1 hour

Through-drying: 24 hours

**TECHNICAL DATA SHEET N° 0382-GB  
UP DATED 11/2004**

The information shown in these sheets is given in good faith as being true and although every effort of verification has been made before use, we cannot accept responsibility for any inaccuracy. THIS PRODUCT IS FOR THE PROFESSIONAL PAINTING OF ROAD VEHICLES BY QUALIFIED PERSONNEL